Human Rights | Human Capital Management | Human Resource Development | Diversity & Inclusion | Employee Health & Safety / Work-Life Balance | Supply Chain Management | Research and Development | Intellectual Property | Total Quality Assurance | AI Ethics | Social Contribution Activities

Human Capital Management

Basic Approach

The TOPPAN Group was founded in 1900 by a team of three printing engineers from the Ministry of Finance Printing Bureau, now the National Printing Bureau of Japan. The founders wished to bring the benefits of state-of-the-art Erhöht relief printing technology to the development of society and culture. Innovation creation and a culture of taking on challenges has been part of the TOPPAN Group's DNA since its foundation.

As a technology-oriented innovator, we value our employees as human capital, or what we call precious "human assets" that generate value. We are convinced that maximizing the value of human assets will generate humanled innovation that drives our business growth. Our managerial principle has been "management with respect for human beings," or management that values and makes the most of human assets as value creators.

Based on our belief in "respect for human beings" and that "a company is its people," we aim to achieve sustainable corporate growth and contribution to society, cultivate a workplace and organizational culture where employees and the Company grow together, and create an "organization and human assets" that drive social value creation.

We believe that we can create social value when our employees create products and services that support the well-being of society. We nurture workplaces where diverse human assets can work vigorously, earnestly, and with strong motivation without mental stresses or challenges.

Our human-centric management, with its focus on well-being, is recognized by society for the creation of social value, and returning this value to our employees in an appropriate manner brings a sense of social contribution to human assets and motivates them to grow. And our growing human assets will create the next value for society. To sustain this cycle, we are implementing human capital initiatives in alignment with business strategies.

Our goal is to foster a corporate culture that embraces

continuous challenge and motivates employees to adapt to change quickly and flexibly. Towards that end, we are developing diverse human assets and work styles, safe and secure workplaces, and a culture and environments that encourage employees to take on challenges.

TOPPAN Group Human Capital Policy

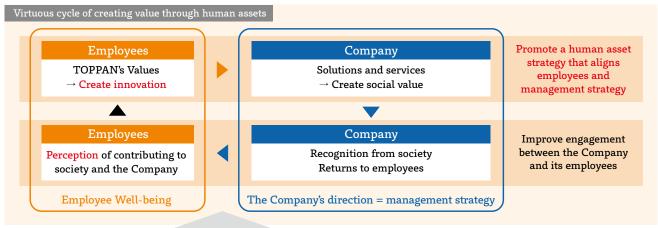
Innovation creation has remained a part of TOPPAN's DNA since its founding. / The source of our competitiveness and innovation is our "people."

Management with "respect for human beings" is about embracing and making the most of our human assets, the bearers of our value creation.

A company is its people. / Vigorous, earnest, and driven.

A human asset strategy to develop human assets who contribute to the TOPPAN Group's innovation and corporate value.

We aim to create innovation for the betterment of society and develop organizations and human assets that inspire the creation of social value based on TOPPAN's Values of Integrity, Passion, Proactivity, and Creativity.



Foster a culture of challenge

Create a culture and environment that is conducive to taking on challenges

 ${\bf Diverse\ workforce\ /\ Diverse\ workstyles}$

Safe and secure work environment

Foster a culture and implement measures that allow employees to respond quickly and flexibly to change and continue to take on challenges to realize social value

Human Rights | Human Capital Management | Human Resource Development | Diversity & Inclusion | Employee Health & Safety / Work-Life Balance | Supply Chain Management | Research and Development | Intellectual Property | Total Quality Assurance | AI Ethics | Social Contribution Activities

Governance

TOPPAN Holdings' Personnel & Labor Relations Division is responsible for planning initiatives related to human capital and diversity, including reforming personnel systems, formulating human asset recruitment plans and developing human asset development programs, and we are promoting understanding and penetration of these initiatives both internally and externally in coordination with the Human Capital Working Group (led by the Personnel & Labor Relations Division and supervised by the officer in charge) within the Corporate ESG Project, a sub-organization of the Sustainability Promotion Committee chaired by the president & representative director. The Board of Directors receives reports and continuously discusses, monitors and supervises initiatives related to human capital and diversity, including deliberation and approval of recruitment plans. For human asset development programs, the officer in charge of each theme also receives reports and grants approval.

Strategy and Measures

Issues and Responses

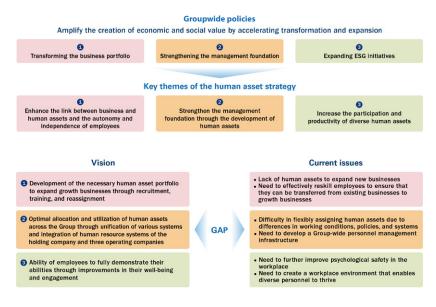
The TOPPAN Group determines Companywide policies under its human capital policy and then selects priority human asset strategy themes. For each priority theme, we identify the "ideal state" linked to our Medium Term Plan and the "current issues," and in order to bridge the gap, we implement the following three human asset strategies.

- •Building a human asset portfolio necessary to scale growth businesses
- •Optimally allocating and utilizing human assets Groupwide through standardization of various systems and integration of human resources systems
- ·Maximizing employee capabilities through improvement of well-being and engagement

Strategy for Closing the Gap with the Ideal State

- 1. Building a human asset portfolio necessary to scale growth businesses
- Development of Management Human Assets (succession plan)

We conduct various programs to develop next-generation management personnel who become central to our businesses, such as the "Maro's Innovation Program," which offers young employees under 39 years old lectures and discussion sessions directly with top management to learn the mindset and action as leaders, and the "Next-generation Executive Training Program," which aims to foster business execution skills such as corporate governance knowledge, decision-making, and leadership. We are actively sending our senior managers to external business schools and management development programs. We are also considering the development of a system for planned human asset exchanges among next-generation management candidates, with the aim of starting operation during fiscal 2025.



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Participant in Maro's Innovation Program giving the final presentation to management



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Developing DX Human Assets

For developing DX human assets, we are advancing our initiatives based on a three-level approach: (1) Expanding "General" level personnel through reskilling of all employees; (2) Providing further learning opportunities for those who reach the general level to enhance the "Fluent" level group of future core DX personnel; and (3) Enhancing "Supervisory" level DX professionals such as scientists, engineers, and business designers by combining hands-on DX business experience with securing external resources.

Regarding "General" level, beginning in fiscal 2023, we introduced a program promoting acquisition of two of the three Di-Lite qualifications recommended by the Digital Literacy Council, a public-private partnership led by the Japanese Ministry of Economy, Trade and Industry: "AI Generalist G Certification" and "Data Scientist DS Certification." A total of 248 employees obtained the AI Generalist G Certification and

TOPIC

Examples of Initiatives for New Employee Training in Fiscal 2024

We conducted lectures for all new employees aimed at acquiring DX expertise and skills, with a focus on cloud utilization. After the employees were assigned to their respective departments, we sought those interested in obtaining Azure certification and provided support for the exam. More than 100 employees passed the exam.

Furthermore, during new employee training, we assigned tasks utilizing generative AI, encouraging education and practice so employees could immediately use generative AI in their work after assignment, not only acquiring knowledge but also increasing the number of DX human assets capable of leveraging cutting-edge technologies.

119 obtained the Data Scientist DS Certification, strengthening our pool of prospective DX personnel.

DX Human Asset Skill Levels

Supervisory

(Includes acquisition of external personnel and resources)

Fluent

Participants: 426; Qualified personnel: 181

General

Participants: 13,637; Qualified personnel: 3,005

Mandatory training for all employees Participants: 8,889

Inexperienced (No DX literacy)

*as of the end of February 2025

Level definitions				
Supervisory:	Cultivates leaders in positions for supervising members			
Fluent:	Human assets with practical-level knowledge or experience			
General:	Human assets possessing basic knowledge of corresponding skills			
Inexperienced	(No DX literacy)			

DX Human Asset Development Structure

DX Human Asset Development Structure

Digital Education Platform

Learning with subscription model

Cloud Education

Education and certification acquisition (AWS/Azure, etc.)

AI and Data Science Education

Education and certification acquisition (G Certification / DS Certification, etc.)

Groupwide compulsory training



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Developing SX Human Assets

Since 2013, TOPPAN has been organizing training programs to foster human assets adept in sustainable transformation (SX) as members of a group of corporations that create social value and contribute to a sustainable society through extensive ESG initiatives. We are developing a training system with the goal of understanding and practicing the overall picture of Nature Positive (Biodiversity) x Carbon Neutral (Decarbonizing) x Circular Economy (Recycling-oriented Society).

As basic training, we conducted lectures for all employees to understand global trends surrounding SX, with 16,238 participants cultivating fundamental literacy. In fiscal 2024, to strengthen our response to Carbon Neutrality (Decarbonizing), we established a new support program for the acquisition of the GX Certification basic qualification—decarbonization advisor qualification certified by the Ministry of the Environment of Japan—in accordance with the GX Literacy Standard (GX Skill Level 1) formulated by the GX League led by the Japanese Ministry of Economy, Trade and Industry. 486 people earned the basic qualification and, including solution proposals to business partners, are working on decarbonizing.

In Japan, we continue to conduct social innovation programs and fieldwork for the management class, with the theme of achieving next-generation innovation businesses that balance resolving social issues and creating economic value. Fieldwork in Fukushima Prefecture, affected by the Great East Japan Earthquake, has been conducted continuously, and over 12 years, the cumulative number of employees who visited Fukushima has reached 1,955. Furthermore, as a business model that resolves social issues, we have run the "Kanosei Art Project" since 2018, which monetizes the works of artists with disabilities, utilizes them in business, and returns the value to the artists. This project is also used as a human asset development program. Currently, there are over 60 business uses per year, and the cumulative amount returned to artists has exceeded 23.7 million yen.

We will continue these SX human asset development programs and contribute to achieving a sustainable society.

SX Human Asset Fostering Programs

Program	Launched in	Concept & Outline	No. of Participants	
Personnel dispatches to JICA-JOCV	2013	To foster human assets who will be able to lead Japanese society and the Japanese economy based on the objective viewpoints they have gained by comparing Japan's industrial, legal, and other systems with those in overseas countries where they have worked	17	
Fieldwork programs for d issues and creating econo	1 0	novative businesses with a balanced approach to solving social	1.955	
A total of 1,955 employees (incl. 535 online participants) who have visited Fukushima since 2013				
Social Innovation Program	2013	To equip employees with creative thinking abilities they can apply to the development of innovative next-generation businesses that balance solutions to social issues with economic value creation	488	
"Shaping the Future" —advanced	2014	To create networks and drive the integrated strengths of the	971	
Fieldwork program for managers in Fukushima	2015	Group by encouraging employees to think and act independently and explore "what TOPPAN can do to solve social challenges"	530	
Support for obtaining GX Certification (Basic)	2024	TOPPAN has introduced support for obtaining GX Certification (Basic), a Ministry of the Environment-certified decarbonization advisor qualification, to strengthen the development of human resources who can promote SX.	693 (Number of people who obtained the qualification: 486)	

Expanded Organizations and Businesses

We have established organizations that drive SX businesses. The human assets fostered by those organizations now sustain the businesses.

	Established in	Organization
	Apr 2016	Social Business Center Information & Communication Division
	Jan 2018	Social Innovation Center Information & Communication Division
)	Apr 2020	Social Innovation Subdivision Information & Communication Division
		Social Innovation Center Information & Communication Division *Organizational change
	Apr 2023	SX Business Development Center Living & Industry Division
		Kansai SX Business Innovation Subdivision Nishinihon Division
	Apr 2025	Social Business Center Information & Communication Division *Organizational change

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• Fostering Human Assets Active in the Global Arena

TOPPAN hires non-Japanese individuals and arranges personnel exchanges between Japanese and overseas Group companies as part of efforts to adapt to more globalized operations.

We believe human assets thrive in global arenas when they are business literate and have the requisite communication skills and overseas experience, along with advanced language and cross-cultural competencies. We work to visualize qualified personnel and formulate suitable training plans.

The annual Groupwide language-proficiency assessment identifies the global business potential of the workforce and estimates how many personnel should be assigned to international operations. Based on the results, we foster global personnel through a human resource system that

TOPIC

From a Rank-based Training Session

As part of training, new employees take part in sessions with senior staff stationed outside of Japan to learn about our overseas sites and global businesses. Videos of workplaces and the lifestyles of our personnel around the world expand trainees' horizons.





An expatriate staff member presenting video footage in a talk on his local life

encourages employees to participate in global business programs, acquire basic literacy required for overseas business in fields such as accounting and finance, and gain experience outside of Japan.

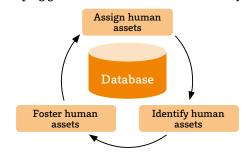
As practical training, we utilize the Japan International Cooperation Agency (JICA) "Japan Overseas Cooperation Volunteers Dispatch Program" to send employees to developing countries to address global social issues. To date, a total of 17 employees have done so using their respective accumulated knowledge and skills. By initiating action and gaining experience in contributing to resolving social issues, they have acquired the mindset necessary for a sustainable society. In fiscal 2024 we resumed short-term trainee programs at overseas subsidiaries, with 11 participants gaining experience at sites around the world. Employees

Structure for Fostering Global Human Assets

Stage 1-3: Personnel engaged in overseas business



Developing global human assets within the HR system



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apply their experience to business upon returning to Japan.

Developing Talent for New Businesses

We organize various training programs on the knowledge, skills, and mindsets needed to explore new businesses.

In "Shaping the Future" programs, employees from Group companies co-work to create innovative business models and new value by combining their competencies. The "New Business Innovation" program cultivates entrepreneurship among supervisors by taking a systematic approach to new business development. The "Next-generation Leaders Program" inspires managers to envision an ideal TOPPAN Group a decade into the future with scenario planning.

Fieldwork programs allow managers to explore ways to spur innovative ideas. Participants devise business plans with the Art Innovation Framework™, a value creation method that seeks to transcend subjective thinking by applying the creative thinking of artists. These programs have inspired the submission of 329 new business plan proposals, as of March 31, 2024. We will continue to nurture personnel capable of conceiving and actualizing new business ventures that bolster our portfolio transformation.

Target	Program	No. of Participants (cumulative)
Managers	Next-generation Leaders Program	302
Managers	Art Innovation Framework™ Training	518
Supervisors	Program for New Business Innovation	627
Non-managerial staff	Shaping the Future	2,963
Total		4,410

 \rightarrow New business plans: 329 proposals



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Strategy for Closing the Gap with the Ideal State

2. Optimally allocating and utilizing human assets Groupwide through standardization of various systems and integration of human resources systems

Supporting Employee Career Development

Challenging Job System

We operate an annual Challenging Job System, a program that promotes self-directed career development by enhancing the autonomy and independence of employees and nourishing a problem-solving, can-do mindset. This system encourages every regular employee to consider their own career aspirations and develop skill-enhancement plans.

Through this system, employees review their career history from scratch and create their own resumes to list out their own professional experiences, rediscover and recognize their unique strengths, and reexamine their future career paths.

By assigning human assets to positions suited to their individual motivations and qualifications, the system energizes each organization and reinforces TOPPAN as a whole through optimized personnel positioning across the Group. This system also gives employees periodic opportunities to exchange opinions with superiors on their career- and skill-enhancement plans, to encourage them to acquire the required skills and abilities.

Job Challenge System

Focusing on priority and growth businesses, we have introduced an internal job matching system that opens up internal positions and enables employees to take on various roles and organizational challenges in a proactive manner. This system provides opportunities for employees to leverage their skills and abilities in new roles, while also enabling human

assets to be allocated in an optimal manner aligned with business portfolio transformation. In fiscal 2024, a total of 60 employees transferred to growth businesses, achieving a shift in human assets aligned with the desired business portfolio.

Job Directory

We summarize details of businesses, desired human asset profiles, competencies, and skills by internal department, and make these available via the intranet. With this, we create internal career maps and visualize business-specific human asset requirements, enabling individuals to explore their own career paths.

Strategy for Closing the Gap with the Ideal State

Maximizing employee capabilities through improvement of well-being and engagement

Human assets are the source of business growth at the TOPPAN Group, and "innovation by people" continuously underpins the provision of socially valuable solutions. As a result of being committed to creating social value, the TOPPAN Group believes that our human-centric management, with its focus on well-being, is a virtuous cycle that begins with the creation of social value, which brings a sense of social contribution to human assets and motivates them to grow. To sustain this cycle, engagement between human assets and the Company is essential. Enhancing employee engagement serves as the driving force for new "innovation by people," leading to sustainable corporate growth.

Engagement (see page 25) >

Integrated Report 2025 "Human Asset Strategy" >

https://www.holdings.toppan.com/en/ir/material/annual.html

Evaluation System

TOPPAN evaluates Group employees on their behavior, performance, and capabilities and reflects the evaluation results in their grade promotions, salary revisions, bonuses, and performance-based pay.

Our "capability evaluation" assesses the actual capabilities of an employee and how well the employee has demonstrated those capabilities in comparison with the specific requirements defined in our grade system.

Our "behavior evaluation" assesses how well an employee has taken valuable actions based on our grade-based behavioral standards. We expect our employees to adapt to social and business changes by duly considering our Purpose & Values and the Conduct Guidelines. Our evaluations also focus on an employee's positive actions in response to growing global issues, such as the realization of a sustainable society, adherence to diversity & inclusion principles, respect for human rights, sustainability practices, and social value creation.

Our "performance evaluation," meanwhile, is based on a management-by-objective (MBO) system. Routine dialogues, such as one-on-one meetings held one or more times per quarter, allow both the supervisor and employee to assess the latter's progress towards goal achievement. Once every six months we assess an employee's performance, review the levels of goal achievement, reset individual/team goals, and formulate a new action plan to attain the renewed goals. This PDCA cycle backs up an employee's efforts to achieve personal and team goals.

Our capability and behavioral evaluations systematically focus on more than just personal performance. Through these evaluations, we seek to improve employee competency, and





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ultimately corporate performance, by aligning expectations between management and employees regarding the actions, abilities, and skills to be acquired for individual growth. The evaluations are also designed to imbue employees with a sense of personal responsibility for corporate performance by reflecting divisional results into individual evaluations.

As another incentivization for employees, TOPPAN introduced a stock-based compensation system in fiscal 2023. In setting the number of shares awarded to employees, we have decided to base the compensation on the extent of their individual contributions to the attainment of the Medium Term Plan targets over the year. By linking their compensation with medium-to-long-term corporate and personal performance, we expect to bolster the motivation of employees to work towards corporate value enhancement.

Evaluation for	Interval	Evaluation on	Details
Grade promotion	Annual	Capability	Assess whether an employee has the required capacity to advance to the next grade
Salary revision	Annual	Capability Behavior Performance	Assess how well an employee has demonstrated the abilities expected of their current grade over the past year and determine the abilities they will be expected to demonstrate over the next year
Bonus	Semiannual	Performance	Assess the extent to which an employee has taken
Performance- based pay	Semiannual		valuable actions and how completely the employee has achieved the goals set during the assessment period (semiannual assessment)

Risk Management

Risks associated with human capital are specified in "Business and Other Risks" indicating major risk items related to the TOPPAN Group, and are incorporated in comprehensive risk management.

(For details on risk management related to sustainability risks, see section 2 of the Securities Report [issued in Japanese])

Metrics and Targets

Progress of Fiscal 2025 Medium-term **Targets**

Indicators to evaluate progress in securing human assets to support our business portfolio transformation include

"Number of employees (human assets) engaged in Erhoeht-X[™] (DX Business)"; indicators to evaluate Diversity & Inclusion include "percentage of women in management"; and those to evaluate Employee Well-being include "engagement score," "health risk value" and "condition risk determination."

Relevant indicator data management and specific initiatives are in place at TOPPAN Holdings, but not at all companies in the consolidated Group, making it difficult to report for the entire consolidated Group. Therefore, for the following indicators, the actual results and targets for all four items except "percentage of women in management" are outlined for TOPPAN Holdings and certain consolidated subsidiaries, which together operate the main businesses of the Group.

		Base Year	Results	Results	largets
Material Issue	Metrics	Fiscal 2021	Fiscal 2023	Fiscal 2024	Fiscal 2025
	Number of employees (human assets) engaged in Erhoeht-X ^{TM*1}	_	5,664	5,941	6,000
	Percentage of women in management*2	_	12.3%	12.9%	14.7%
Employee health & job	Engagement score (compared to fiscal 2021)*3	69.8p	0.3-point improvement	0.4-point improvement	, ,
satisfaction	Health risk value (compared to fiscal 2021)*4	102.0p	1.0-point improvement	2.0-point improvement	6.0-point improvement
	Condition risk determination (compared to fiscal 2021)*5	21.1p	2.2-point improvement	0.0-point improvement	4 ()-point improvement

^{*1} Covers TOPPAN Holdings Inc., TOPPAN Inc., TOPPAN Edge Inc., and TOPPAN Digital Inc.

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^{*2} All consolidated subsidiaries including overseas.

^{*3} Covers 23 consolidated companies in fiscal 2021, 45 in fiscal 2023, and 44 in fiscal 2024. Score measuring and analyzing the gap between expectations and perceptions of employees in the organization regarding the stipulated items.

^{*4} Covers 40 consolidated companies in Japan. Score calculated based on the stress assessment.

^{*5} Covers 40 consolidated companies in Japan. Condition score calculated using our proprietary "3D Stress Check & Support" system.

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Data

TOPPAN Group Employee-related Data

No. of Employees (Four TOPPAN Group companies) (Fiscal 2024)

		Total Employees			Part-time	
Company	Sex	rotat Emptoyees ✓	Management Class √	Supervisors 🗸	Workers	Dispatched Staff
	Male	1,294	341	284		
TOPPAN Holdings Inc.	Female	429	60	118	3	61
	Total	1,723	401	402		
	Male	5,744	1,460	1,337		
TOPPAN Inc.	Female	2,240	116	395	143	1,047
	Total	7,984	1,576	1,732		
	Male	1,962	553	459		
TOPPAN Edge Inc.	Female	1,168	65	152	1,508	1,628
	Total	3,130	618	611		
	Male	666	135	173		
TOPPAN Digital Inc.	Female	184	8	41	3	20
	Total	850	143	214		
Four TOPPAN Group companies	Male	9,666	2,489	2,253		
	Female	4,021	249	706	1,657	2,756
	Total	13,687	2,738	2,959		

• Announcing the Mid-career Hiring Rate

TOPPAN Inc. discloses the ratio of mid-career hires (both outside recruitment and indefinite-term employment of persons previously on fixed-term contracts) to the total number of regular employees in accordance with the Japanese Act on Comprehensive Promotion of Labor Measures, and of Employees, and Enrichment of Their Working Lives.

Mid-career Hiring Rate (TOPPAN Inc.)

Fiscal 2020	Fiscal 2021	Fiscal 2022	Fiscal 2023	Fiscal 2024
24%	29%	29%	34%	35%

Publication date: September 30, 2025



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Japan Consolidated

No. of Employees

	Sex	Directors	Executive Officers	Total Employees		
	Sex	Directors	Executive Officers	Total Employees	Management Class	Supervisors
	Male	371	45	27,769	5,318	5,442
Fiscal 2022	Female	17	1	7,280	345	993
115Cdt 2022	Total	388	46	35,049	5,663	6,435
	Percentage of women	4.4%	2.2%	20.8%	6.1%	15.4%
	Male	390	33	27,226	5,303	5,317
Fiscal 2023	Female	17	1	7,524	376	1,060
FISCAL 2025	Total	407	34	34,750	5,679	6,377
	Percentage of women	4.2%	2.9%	21.7%	6.6%	16.6%
	Male	359	19	26,804	4,841	5,201
Fiscal 2024	Female	15	0	7,703	410	1,063
riscal 2024	Total	374	19	34,507	5,251	6,264
	Percentage of women	4.0%	0.0%	22.3%	7.8%	17.0%

^{*}Executive officers refer only to delegated executive officers

No. of Recruits

	Sex	New Graduates & Mid-career Recruitment
	Male	1,044
Fiscal 2022	Female	646
	Total	1,690
	Male	1,169
Fiscal 2023	Female	666
	Total	1,835
	Male	1,016
Fiscal 2024	Female	583
	Total	1,599

Turnover

		Sex	Total Turnover	Resignations for Personal Reasons
	TP: 1	Male	1,378	864
	Fiscal 2022	Female	467	367
	2022	Total	1,845	1,231
	Fiscal	Male	1,645	1,132
	2023	Female	515	425
	2023	Total	2,160	1,557
	P:1	Male	1,194	592
	Fiscal 2024	Female	374	241
		Total	1,568	833

Average Years of Service by Sex

	Sex	Average Years of Service	
T: 1	Male	20.6	
Fiscal 2022	Female	10.8	
2022	Total	18.2	
TP: 1	Male	20.4	
Fiscal 2023	Female	10.9	
2023	Total	17.9	
T: 1	Male	20.2	
Fiscal 2024	Female	10.9	
2021	Total	17.6	



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Employees by Age-group

	Sex	Age-group	Total Employees		
	oe	1150 Prouh	Total Linployees	Management Class	Supervisors
		1. Below 30 years old	3,829	1	5
	Male	2. 30-50 years old	13,567	2,498	4,226
		3. Over 50 years old	10,373	2,819	1,211
		1. Below 30 years old	2,075	0	6
Fiscal 2022	Female	2. 30-50 years old	3,538	207	834
		3. Over 50 years old	1,667	138	153
		1. Below 30 years old	5,904	1	11
	Total	2. 30-50 years old	17,105	2,705	5,060
		3. Over 50 years old	12,040	2,957	1,364
	Male	1. Below 30 years old	3,993	1	25
		2. 30-50 years old	12,539	2,477	3,975
		3. Over 50 years old	10,694	2,825	1,317
		1. Below 30 years old	2,286	0	6
Fiscal 2023	Female	2. 30-50 years old	3,399	231	884
		3. Over 50 years old	1,839	145	170
	Total	1. Below 30 years old	6,279	1	31
		2. 30-50 years old	15,938	2,708	4,859
		3. Over 50 years old	12,533	2,970	1,487
		1. Below 30 years old	3,891	0	12
	Male	2. 30-50 years old	11,981	2,447	3,815
		3. Over 50 years old	10,932	2,394	1,374
		1. Below 30 years old	2,251	0	7
Fiscal 2024	Female	2. 30-50 years old	3,453	283	872
		3. Over 50 years old	1,999	127	184
		1. Below 30 years old	6,142	0	19
	Total	2. 30-50 years old	15,434	2,730	4,687
		3. Over 50 years old	12,931	2,521	1,558

^{*}The data for fiscal 2022 and fiscal 2023 are adjusted based on revised calculation methods



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No. of Employees by Nationality (Four TOPPAN Group Companies) (Fiscal 2024)

TOPPAN Holdings Inc. Nationality Sex Employees Management Class Supervisors					Total		
TOPPAN Holdings Inc. Female Holdings Total Holdings Tota	Company	Indicator	Nationality	Sex			Supervisors
Toppan Holdings Total 1,710 400 400 400				Male	1,287	341	282
TOPPAN Holdings Inc. Total			Japan	Female	423	59	118
TOPPAN Holdings Inc. Percentage of total Total				Total	1,710	400	400
TOPPAN Holdings Inc. Employees		NT C		Male	3	0	2
TOPPAN Holdings Inc. Percentage of total No. of Employees TOPPAN Inc. Total Total Total Alle 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			China	Female	4	1	0
Percentage of total Percentage of total		Limptoyees		Total	7	1	2
Total Female 2	TODDAN H-11:		Other	Male	4	0	0
Percentage of total Female Percentage of total Percentage	_			Female	2	0	0
Percentage of total China	mc.			Total	6	0	0
Percentage of total China			Innan	Male	99.46%	100.00%	99.30%
China Female 0.93% 1.67% 0.00%		U	Japan	Female	98.60%	98.33%	100.00%
Other Female 0.93% 1.67% 0.00%				Male	0.23%	0.00%	0.70%
No. of Employees No. of Employees Toppan Inc. Total Hole Hol				Female	0.93%	1.67%	0.00%
No. of Employees				Male	0.31%	0.00%	0.00%
No. of Employees No. of Employees No. of Employees Inc.				Female	0.47%	0.00%	0.00%
Total 7,915 1,572 1,723 No. of Employees China Female 11 2 4 Female 15 0 2 Total 26 2 6 Male 40 2 2 Total 40 2 2 Total 40 2 3 Male 40 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%			Japan	Male	5,693	1,456	1,331
No. of Employees				Female	2,222	116	392
No. of Employees				Total	7,915	1,572	1,723
Employees China Female 15 0 2 Total 26 2 6 Male 40 2 2 2 Total 3 0 1 Total 43 2 3 Japan Male 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%		NT C		Male	11	2	4
Total 26 2 6 Male 40 2 2 TOPPAN Inc. Other Female 3 0 1 Total 43 2 3 Male 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%			China	Female	15	0	2
TOPPAN Inc. Other Female 3 0 1 Total 43 2 3 Male 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%		Limptoyees		Total	26	2	6
Total 43 2 3 Japan Male 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%				Male	40	2	2
Japan Male 99.11% 99.73% 99.55% Female 99.20% 100.00% 99.24%	TOPPAN Inc.		Other	Female	3	0	1
Japan Female 99.20% 100.00% 99.24%				Total	43	2	3
Female 99.20% 100.00% 99.24%			Innan	Male	99.11%	99.73%	99.55%
Percentage Male 0.19% 0.14% 0.30%			Japan	Female	99.20%	100.00%	99.24%
Percentage China China		Percentage	China	Male	0.19%	0.14%	0.30%
of total Female 0.67% 0.00% 0.51%		of total	Cillia	Female	0.67%	0.00%	0.51%
Male 0.70% 0.14% 0.15%			Other	Male	0.70%	0.14%	0.15%
Female 0.13% 0.00% 0.25%				Female	0.13%	0.00%	0.25%

Company	Indicator	Nationality	Sex	Total Employees	Management Class	Supervisors
			Male	1,956	553	459
		Japan	Female	1,159	65	151
		, 1	Total	3,115	618	610
			Male	3	0	0
	No. of	China	Female	7	0	1
	Employees		Total	10	0	1
		Other	Male	3	0	0
TOPPAN Edge Inc.			Female	2	0	0
S			Total	5	0	0
	Percentage of total	Tomon	Male	99.69%	100.00%	100.00%
		Japan	Female	99.23%	100.00%	99.34%
		China	Male	0.15%	0.00%	0.00%
			Female	0.60%	0.00%	0.66%
		Other	Male	0.15%	0.00%	0.00%
			Female	0.17%	0.00%	0.00%
		Japan	Male	659	135	171
			Female	175	7	38
			Total	834	142	209
	No. of		Male	5	0	1
	No. of Employees	China	Female	7	0	2
	Zimptoyees		Total	12	0	3
TODDAN Divital			Male	2	0	1
TOPPAN Digital Inc.		Other	Female	2	1	1
1110.			Total	4	1	2
		Japan	Male	98.95%	100.00%	98.84%
		Japan	Female	95.11%	87.50%	92.68%
	Percentage	China	Male	0.75%	0.00%	0.58%
	of total	Cillia	Female	3.80%	0.00%	4.88%
		Other	Male	0.30%	0.00%	0.58%
		O trici	Female	1.09%	12.50%	2.44%

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Recognition/Assurance Contents Introduction Management Message Management Social (S) **Environment** (E) Governance (G)

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Overseas Consolidated

No. of Employees

Fiscal 2022			Fiscal 2023			Fiscal 2024				
Region	Sex	Directors	Total Employees	Management Class	Directors	Total Employees	Management Class	Directors	Total Employees	Management Class
Asia	Male	146	8,845	972	207	9,078	923	204	7,993	716
(excluding	Female	11	5,703	409	13	5,578	354	11	4,453	273
Japan)	Total	157	14,548	1,381	220	14,656	1,277	215	12,446	989
	Male	46	1,414	176	47	1,295	150	73	1,565	186
Europe	Female	9	530	72	9	507	78	10	645	98
	Total	55	1,944	248	56	1,802	228	83	2,210	284
37 .1	Male	27	1,312	229	23	1,339	207	35	1,347	243
North America	Female	5	731	95	6	714	99	5	664	90
America	Total	32	2,043	324	29	2,053	306	40	2,011	333
Ŧ	Male	0	88	8	0	93	10	0	98	11
Latin America	Female	0	16	5	0	19	7	0	25	8
Milerica	Total	0	104	13	0	112	17	0	123	19
	Male	0	3	1	1	172	34	1	194	50
Middle East	Female	0	3	2	0	60	14	0	68	11
	Total	0	6	3	1	232	48	1	262	61
	Male	0	10	0	4	24	5	9	200	12
Africa	Female	6	18	1	1	17	3	2	214	3
	Total	6	28	1	5	41	8	11	414	15
	Male							2	7	3
Oceania	Female							1	28	2
	Total							3	35	5
	Male	219	11,672	1,386	282	12,001	1,329	324	11,404	1,221
Overseas	Female	31	7,001	584	29	6,895	555	29	6,097	485
consolidated	Total	250	18,673	1,970	311	18,896	1,884	353	17,501	1,706
	Percentage of women	12.4%	37.5%	29.6%	9.3%	36.5%	29.5%	8.2%	34.8%	28.4%

^{*}Data collection for Oceania began in fiscal 2024

No. of Recruits

		New Graduates & Mid-career Recruitment				
Region	Sex	Fiscal 2022	Fiscal 2023	Fiscal 2024		
Asia	Male	2,488	1,432	1,727		
(excluding	Female	1,386	1,008	1,066		
Japan)	Total	3,874	2,440	2,793		
	Male	167	232	210		
Europe	Female	85	92	99		
	Total	252	324	309		
27	Male	335	256	214		
North America	Female	159	94	72		
Innerica	Total	494	350	286		
	Male	17	9	39		
Latin America	Female	1	7	73		
America	Total	18	16	112		
	Male	1	34	43		
Middle East	Female	2	9	13		
	Total	3	43	56		
	Male	2	13	15		
Africa	Female	5	3	5		
	Total	7	16	20		
	Male			0		
Oceania	Female			3		
	Total			3		
	Male	3,010	1,976	2,248		
Overseas consolidated	Female	1,638	1,213	1,331		
Consonanted	Total	4,648	3,189	3,579		



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^{*}Data collection for Oceania began in fiscal 2024 *The data for fiscal 2022 and fiscal 2023 are adjusted based on revised calculation methods

Human Rights | Human Capital Management | Human Resource Development | Diversity & Inclusion | Employee Health & Safety / Work-Life Balance | Supply Chain Management | Research and Development | Intellectual Property | Total Quality Assurance | AI Ethics | Social Contribution Activities

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Turnover

		Fisca	ıl 2022	Fisca	al 2023	Fiscal 2024		
Region	Sex	Total Turnover	Resignations for Personal Reasons	Total Turnover	Resignations for Personal Reasons	Total Turnover	Resignations for Personal Reasons	
Asia	Male	1,774	1,216	1,358	1,012	1,665	1,338	
(excluding	Female	1,222	825	1,090	927	1,228	948	
Japan)	Total	2,996	2,041	2,448	1,939	2,893	2,286	
	Male	161	115	182	120	165	106	
Europe	Female	64	56	81	66	73	54	
	Total	225	171	263	186	238	160	
373	Male	306	212	330	160	234	127	
North America	Female	132	98	168	54	101	55	
Timerica	Total	438	310	498	214	335	182	
	Male	3	2	4	2	14	5	
Latin America	Female	3	1	5	4	5	1	
	Total	6	3	9	6	19	6	
	Male	0	0	21	15	20	17	
Middle East	Female	0	0	6	5	5	4	
	Total	0	0	27	20	25	21	
	Male	2	1	4	4	16	10	
Africa	Female	0	0	1	1	32	15	
	Total	2	1	5	5	48	25	
	Male					0	0	
Oceania	Female					0	0	
	Total					0	0	
	Male	2,246	1,546	1,899	1,313	2,114	1,603	
Overseas consolidated	Female	1,421	980	1,351	1,057	1,444	1,077	
	Total	3,667	2,526	3,250	2,370	3,558	2,680	

^{*}Data collection for Oceania began in fiscal 2024

Employees by Age-group

			Fiscal 2022		Fisc	al 2023	Fiscal 2024	
Region	Sex	Age-group	Total Employees	Management Class	Total Employees	Management Class	Total Employees	Management Class
	e e	1. Below 30 years old	2,302	15	2,135	5	2,055	7
	Male	2. 30-50 years old	5,370	701	5,639	655	4,752	492
pan		3. Over 50 years old	1,173	256	1,304	263	1,186	217
Asia (excluding Japan)	ale	1. Below 30 years old	1,685	11	1,757	7	1,304	5
clud	Female	2. 30-50 years old	3,420	311	3,243	257	2,442	188
(ex		3. Over 50 years old	598	87	578	90	707	80
Asia	al	1. Below 30 years old	3,987	26	3,892	12	3,359	12
	Total	2. 30-50 years old	8,790	1,012	8,882	912	7,194	680
		3. Over 50 years old	1,771	343	1,882	353	1,893	297
	le	1. Below 30 years old	185	2	163	0	207	0
	Male	2. 30-50 years old	862	111	776	89	852	103
		3. Over 50 years old	367	63	356	61	506	83
Europe	ale	1. Below 30 years old	122	7	126	7	133	3
Eurc	Female	2. 30-50 years old	306	53	275	56	345	70
		3. Over 50 years old	102	12	106	15	167	25
	al	1. Below 30 years old	307	9	289	7	340	3
	Total	2. 30-50 years old	1,168	164	1,051	145	1,197	173
		3. Over 50 years old	469	75	462	76	673	108
	le -	1. Below 30 years old	181	6	168	2	151	1
	Male	2. 30-50 years old	544	75	541	65	551	81
ಡ		3. Over 50 years old	587	148	630	140	645	161
North America	ale	1. Below 30 years old	85	1	60	1	50	0
h A	Female	2. 30-50 years old	282	37	266	34	256	32
Nort		3. Over 50 years old	364	57	388	64	358	58
ľ	al	1. Below 30 years old	266	7	228	3	201	1
	Total	2. 30-50 years old	826	112	807	99	807	113
		3. Over 50 years old	951	205	1,018	204	1,003	219
*TT1 3-4-	. c c	scal 2022 and fiscal 2	000 4:					

 $^{{}^{\}star}$ The data for fiscal 2022 and fiscal 2023 are adjusted based on revised calculation methods

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	ı		Fiscal 2022		Fiscal 2023		Fiscal 2024	
Region	Sex	Age-group	Total Employees	Management Class	Total Employees	Management Class	Total Employees	Management Class
	le	1. Below 30 years old	28	0	30	0	29	0
	Male	2. 30-50 years old	54	8	52	8	57	8
ď		3. Over 50 years old	6	0	11	2	12	3
Latin America	Female	1. Below 30 years old	5	0	4	0	7	1
n Aj	-Jem	2. 30-50 years old	10	4	13	5	16	5
Lati		3. Over 50 years old	1	1	2	2	2	2
	al	1. Below 30 years old	33	0	34	0	36	1
	Total	2. 30-50 years old	64	12	65	13	73	13
		3. Over 50 years old	7	1	13	4	14	5
	le	1. Below 30 years old	0	0	37	3	35	2
	Male	2. 30-50 years old	2	0	118	23	133	30
		3. Over 50 years old	1	1	17	8	26	18
Middle East	ale	1. Below 30 years old	1	0	5	1	6	0
glpp	Female	2. 30-50 years old	1	1	50	13	54	11
Μ̈́		3. Over 50 years old	1	1	5	0	8	0
	al	1. Below 30 years old	1	0	42	4	41	2
	Total	2. 30-50 years old	3	1	168	36	187	41
		3. Over 50 years old	2	2	22	8	34	18
	le	1. Below 30 years old	2	0	9	0	36	0
	Male	2. 30-50 years old	5	0	10	3	117	7
		3. Over 50 years old	3	0	5	2	47	5
ca	ale	1. Below 30 years old	1	0	1	0	36	0
Africa	Female	2. 30-50 years old	13	0	10	2	142	3
	д	3. Over 50 years old	4	1	6	1	36	0
	al	1. Below 30 years old	3	0	10	0	72	0
	Total	2. 30-50 years old	18	0	20	5	259	10
		3. Over 50 years old	7	1	11	3	83	5

			Fisc	Fiscal 2022		al 2023	Fiscal 2024					
Region	Sex	Age-group	Total Employees	Management Class	Total Employees	Management Class	Total Employees	Management Class				
	le.	1. Below 30 years old					0	0				
	Female Male	2. 30-50 years old					6	2				
				3. Over 50 years old					1	1		
nia		1. Below 30 years old					12	0				
Oceania		2. 30-50 years old					15	2				
O		3. Over 50 years old					1	0				
	al	1. Below 30 years old	0	0	0	0	12	0				
	Total	2. 30-50 years old	0	0	0	0	21	4				
		3. Over 50 years old	0	0	0	0	2	1				
	e	1. Below 30 years old	2,698	23	2,542	10	2,513	10				
ਲ	Male	2. 30-50 years old	6,837	895	7,136	843	6,468	723				
late		3. Over 50 years old	2,137	468	2,323	476	2,423	488				
Overseas consolidated	ale	1. Below 30 years old	1,899	19	1,953	16	1,548	9				
s co	Female	2. 30-50 years old	4,032	406	3,857	367	3,270	311				
sea	щ	3. Over 50 years old	1,070	159	1,085	172	1,279	165				
Over	le	le le	al	-W	77	1. Below 30 years old	4,597	42	4,495	26	4,061	19
	Total	2. 30-50 years old	10,869	1,301	10,993	1,210	9,738	1,034				
		3. Over 50 years old	3,207	627	3,408	648	3,702	653				



^{*}Data collection for Oceania began in fiscal 2024
*The data for fiscal 2022 and fiscal 2023 are adjusted based on revised calculation methods

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Consolidated Total

No. of Employees

			Executive	Total		
	Sex	Directors	Officers	Employees	Management Class	Supervisors
	Male	590	45	39,441	6,704	5,442
Fiscal	Female	48	1	14,281	929	993
2022	Total	638	46	53,722	7,633	6,435
2022	Percentage of women	7.5%	2.2%	26.6%	12.2%	15.4%
	Male	672	33	39,227	6,632	5,317
Fiscal	Female	46	1	14,419	931	1,060
2023	Total	718	34	53,646	7,563	6,377
2020	Percentage of women	6.4%	2.9%	26.9%	12.3%	16.6%
	Male	683	19	38,208	6,062	5,201
Fiscal	Female	44	0	13,800	895	1,063
2024	Total	727	19	52,008	6,957	6,264
	Percentage of women	6.1%	0.0%	26.5%	12.9%	17.0%

^{*}Executive officers refer only to delegated executive officers

No. of Recruits

	Sex	New Graduates & Mid-career Recruitment
TP: 1	Male	4,054
Fiscal 2022	Female	2,284
2022	Total	6,338
Fiscal	Male	3,145
2023	Female	1,879
2023	Total	5,024
Fiscal	Male	3,264
2024	Female	1,914
2024	Total	5,178

Turnover

	Sex	Total Turnover	Resignations for Personal Reasons
T: 1	Male	3,624	2,410
Fiscal 2022	Female	1,888	1,347
2022	Total	5,512	3,757
Fiscal	Male	3,544	2,445
2023	Female	1,866	1,482
2023	Total	5,410	3,927
TP: 1	Male	3,308	2,195
Fiscal 2024	Female	1,818	1,318
2024	Total	5,126	3,513

Employees by Age-group

	Sex	Age-group	Total Employees		
	- Jex	rige-group	Totat Employees	Management Class	Supervisors
Fiscal 2022	Male	1. Below 30 years old	6,527	24	5
		2. 30-50 years old	20,404	3,393	4,226
		3. Over 50 years old	12,510	3,287	1,211
	Female	1. Below 30 years old	3,974	19	6
		2. 30-50 years old	7,570	613	834
		3. Over 50 years old	2,737	297	153
	Total	1. Below 30 years old	10,501	43	11
		2. 30-50 years old	27,974	4,006	5,060
		3. Over 50 years old	15,247	3,584	1,364
Fiscal 2023	Male	1. Below 30 years old	6,535	11	25
		2. 30-50 years old	19,675	3,320	3,975
		3. Over 50 years old	13,017	3,301	1,317
	Female	1. Below 30 years old	4,239	16	6
		2. 30-50 years old	7,256	598	884
		3. Over 50 years old	2,924	317	170
	Total	1. Below 30 years old	10,774	27	31
		2. 30-50 years old	26,931	3,918	4,859
		3. Over 50 years old	15,941	3,618	1,487
Fiscal 2024	Male	1. Below 30 years old	6,404	10	12
		2. 30-50 years old	18,449	3,170	3,815
		3. Over 50 years old	13,355	2,882	1,374
	Female	1. Below 30 years old	3,799	9	7
		2. 30-50 years old	6,723	594	872
		3. Over 50 years old	3,278	292	184
	Total	1. Below 30 years old	10,203	19	19
		2. 30-50 years old	25,172	3,764	4,687
		3. Over 50 years old	16,633	3,174	1,558
*The data for first 2002 and first 2002 are altituded by a survival and a large for many data.					

^{*}The data for fiscal 2022 and fiscal 2023 are adjusted based on revised calculation methods